

# VDM® Alloy N10675

## Description

VDM® Alloy N10675 is a high corrosion resistant nickel-molybdenum Alloy. This alloy is characterized by a high resistance against hydrochloric acid and other reducing media in a wide range of temperature and concentration. In comparison to alloy B-2 VDM® Alloy N10675 shows an improved thermal stability against precipitation of intermetallic phases in the temperature range between 500 and 800 °C (932 and 1,472 °F).

## Designations and standards

Standard	Material designation
EN	2.4600 – NiMo29C
UNS number	N10675
VdTÜV	517
DIN	17744
ASTM	B 333

## Nominal composition (weight - %) acc. VdTÜV sheet 517, ASTM B-333

	Ni	Cr	Fe	C	Mn	Si	Cu	Mo	Co	Al	W
Min.	Bal.	1.0	1.0					27			
Max.		3.0	3.0	0.01	3.0	0.1	0.2	32	3.0	0.05	3

## Mechanical properties (N/mm<sup>2</sup>, %)

	R <sub>p 0.2</sub>	R <sub>m</sub>	R <sub>p 1.0</sub>	A %
Plate solution annealed (4.76 – 63.5 mm) traverse	min 340	700 – 1,000	380	40

## Physical properties at room temperature

Density	(g/cm <sup>3</sup> )	9.22				
Modulus of elasticity	(kN/mm <sup>2</sup> )	217				
Thermal conductivity	(°C/°F)	20 (68)	100 (212)	200 (392)	300 (572)	400 (752)
	(W/mK)	11.1	12.2	13.4	14.6	16.0

## Processing

Melting temperature	(°C/F)	1,370 – 1,418 °C / 2,500 – 2,585 °F
Formability		good
Weldability		good
Solution annealing	1,050 – 1,080 °C (1,922 – 1,976 °F)	after annealing, rapid quenching

## Typical applications

CPI Process media with hydrochloric acid, acetic acid, formic acid, phosphoric acid, sulfuric acid

# Legal notice

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## **Publisher**

VDM Metals International GmbH  
Plettenberger Straße 2  
58791 Werdohl  
Germany

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## **VDM Metals International GmbH**

Plettenberger Straße 2  
58791 Werdohl  
Germany

Tel +49 (0)2392 55 0  
vdm@vdm-metals.com  
www.vdm-metals.com